



HEAVY DUTY SERIES	BWM-HD 2000x1250	BWM-HD 2500x1250	BWM-HD 3000x1250
Web height [h]	200-2000 mm	200-2500 mm	200-3000 mm
Web thickness [t2]	6-50 mm		
Flange width [b]	150-1250 mm		
Flange thickness [t1]	8-60 mm		
Beam length [L]	on customer specification		
Post-deformable thickness	up to 40 mm		
Max Beam Weight	1200 kg/m	1500 kg/m	2000 kg/m
Max cylinder stroke	1800 mm	2300 mm	2800 mm
Max cylinder force	9 t		
Beam travel speed on conveyors	12 m/min		
Welding speed	0,15-2,1 m/min		
Beam Types	H, I, T, L, Star beams, Box		
Longitudinal tipology	Straight / Conical / Cambered		
Welding technology	Single submerged arc / Twin-arc / Tandem		